

**Garant**

**Indexable insert for turning CC.T 09T304, for medium machining, Grade: HB725-1**

**Order data**

Order number	260150 HB725-1
GTIN	4062406765927
Item class	21G

**Technical description**

Tool material	Carbide
Feed f	0.05 - 0.5 mm/rev.
Tolerance	M
Chip breaker	UM1
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Grade	HB725-1
Finishing/roughing assignment	Finishing

Cutting speed $v_c$ main application	50 - 250 m/min
Main application	UNI
Cutting depth $a_p$	0.2 - 4 mm
Type of product	Indexable insert for turning